

Halen Mon Saltcote & Visitor Centre, Anglesey

PROJECT DETAILS

This project was delivered to achieve a unique and bespoke building to form a saltcote manufacturing facility and visitor centre, the first of its kind in the UK.

 **Client: Anglesey Sea Salt**

 **Contract Period: 38 Weeks**

 **Completion Date: February 2015**

 **Value: £1.2M**

Anwyl were appointed main contractor by Halen Mon to develop the new centre in Anglesey. The new 1000 square metre building's production factory comprises manufacturing, packing, storage and distribution centre. In addition to this, the building contains a number of offices, the visitor centre and a visitor attraction gift shop.

FACTS & FIGURES

 **Clad using specially selected Welsh Larch**

 **Built using a steel frame and concrete raft foundations**

 **Metal clad roof for high insulation values**

 **Sympathetically designed in line with the surrounding 'area of outstanding natural beauty'**

WINNER

Green Apple Award - Built Environment & Architectural Heritage

COMPLETED

On time and within budget

FIRST

Building of its kind in the whole of the U.K, to incorporate the production of sea salt and public access to view the rare production method



**NEC3
Engineering &
Construction
2013
Contract**

EXCELLENCE & SUSTAINABILITY

The building is located on the Menai Straights - an area of outstanding natural beauty. The building is clad using local Welsh Larch which was sourced locally and machined by the college local to site, this finish ensures the building fits in snugly with its surroundings, a vision which can be demonstrated from the view across The Straights.

-  The building is heated and fed by a wet radiator system, powered by an LPG energy efficient boiler
-  Usage of water harvested from local natural water source in the production factory
-  Integrated BMS system to monitor energy consumption
-  On site drainage field utilised for surface water storage
-  Specially selected windows and door systems, designed to withstand the harsh weather brought in from the Menai Straights

CHALLENGES

The project was based upon a value engineered strategy in order to meet the clients tight budgets...

The client required many high-tech systems and equipment to fit the purpose of their production facility whilst meeting their sustainable building goals. The project team ensured they budgeted accordingly, whilst planning ahead throughout the project to avoid any unforeseeable additional costs occurring. Ultimately delivering the desired end product to the client without exceeding their budget.

Whilst the new centre was under construction, the existing production facility remained in full operation...

It was vital that the existing production business activities could continue as normal; from deliveries and dispatches to and from the centre, to safety of staff and visitors to the building. In order to ensure our works and site deliveries did not impact these aspects, whilst maintaining the construction programme, Anwyl developed a strategic logistics plan to work around the schedules of the Salt Cote centre. In order to segregate the staff and members of the public from site, fence lines in and around the site were regularly reviewed with the client team to ensure both operations remained safe and secure throughout the life of the project.

everything considered.